

PLUSCO

Product Data Sheet

PLUSCO 314 **Clear OD Pipe Coating**

PLUSCO 314 Clear OD Pipe Coating is a premium grade, fast drying OD (Outside Diameter). Pipe coatings especially designed for use on oilfield tubular goods. The fast drying aspect provides ease of applications without sacrificing production time. The premium synthetic base resin provides long-term protection, and its durability prevents incidental damage during handling.

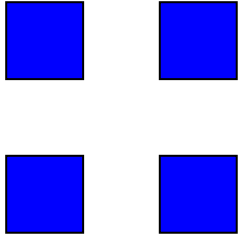
PLUSCO 314 Clear OD Pipe Coating is used on tubing, casing, drill pipe or line pipe with excellent long lasting results. **PLUSCO 314** allows for easy identification of stencils or finish to the pipe surface, which is often desirable to resellers of tubular goods.

TYPICAL SPECIFICATIONS

Type Resin	Synthetic (Modified Alkyd)
Appearance	Clear
Viscosity - #4 Ford Cup @ 77°F	18 - 21 Sec.
Flash Point	112°F
Dry Time	5 - 8 Min STT
Other	Corrosion Inhibitors Excellent Long Lasting Film

PLUSCO, Inc., P.O. Box 7953, Houston, Texas 77270

Warranty: Because the conditions of use and the supervision of application are beyond the control of Plusco, Inc., we assume no liability for any product failure or other damage beyond the purchase price of the material furnished by us. No agent or representative or employee of this company is authorized to change this provision which relates to all goods delivered whether sold or delivered as samples or otherwise.



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PLUSCO 315 **MEDIUM DRY CLEAR OD PIPE COATING**

PLUSCO 315 is a clear coating, which will dry to a glossy mill type coating on Oil Country Tubulars. **PLUSCO 315** fast drying characteristics allow the user to maintain high production and when dry will provide corrosion protection during storage. **PLUSCO 315** will allow easy inspection of existing stencils, color codes, or other markings, while the very slight amber tint will enhance the appearance of the pipe.

TYPICAL SPECIFICATIONS

Type Resin	Alkyd Resin
Liquid Appearance	Clear
Viscosity - #4 Ford Cup @ 77°F	19 - 23 Sec.
Flash Point (ASTM D-93)	112°F
Other Properties	Excellent adhesion to metal surfaces. Salt spray resistant. Clear film to allow visual inspection of tube surface.
Application	Air or airless spray, brush, or roller.
Surface Preparation	Wire brush, Hub City, Type Cleaning Machine, Sand Blast (For best results)
Precautions	Flammable liquid. Do not spray below 45°F. Do not apply to salt or chemical damaged pipe without neutralizing. ID application may affect drift.

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